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REQUIRED SEPARATELY PURCHASED PARTS FOR DRAINAGE INSTALLATION:

- 5/8" OD 1/2" ID DRAIN HOSE, LENGTH AS PER YOUR INSTALLATION.
- HOSE CLAMP FOR 5/8" OD HOSE.

1. Measure the required length of drain tube from the bottom of the humidifier to an appropriate floor drain.
2. Prepare the drain fitting at the rear of the water pan before installing the water pan onto the furnace.
3. Referring to figure 26, first drill a small hole (1/8" dia) centered from the bottom of the drain fitting up through the pan.

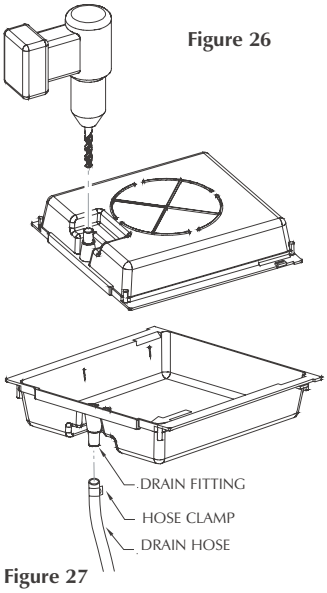

Figure 26

Figure 27

4. Then using a 3/8" drill bit carefully enlarge the hole to allow for free flow of water.
5. Once the drain fitting has been drill and the water pan installed onto the furnace you may install the drain tube (5/8" OD, 1/2" ID) not supplied.
6. First install a 5/8" hose clamp (not supplied) over the end of the drain tube, then push the drain tube up over the drain fitting and secure in place with the hose clamp. (Fig. 27)
7. Feed the other end of the drain tube to a floor drain, secure to the floor drain using a tie strap or cable tie (not supplied).

STEP #5: ELECTRICAL INSTALLATION

This unit is supplied with a 24 volt plug in transformer. The transformer must be plugged into a constant (one that will not be shut off) 120 volt outlet. The transformer is supplied with 10 feet of low voltage wire which must feed the humidistat and the humidifier's drum motor. Select an outlet within the 10 feet.

HUMIDISTAT

The humidifier is supplied with an exclusive universal humidistat which can be either wall mounted as furnished or, with a few minor changes, be mounted on the return (cold) air plenum/duct. Either wall mounting or plenum/duct mounting works equally well for humidity sensing and control. Wall mounting provides easy access to adjust the humidistat setting since it is located in the living area. Plenum/Duct mounting provides a simple installation (you should not have to purchase extra low voltage wire or fish the wires through the wall).

WALL MOUNTING

1. Your humidistat is furnished in the "wall mounting" mode, no changes to the humidistat are necessary, because the circuit is low voltage (24 V), no switch box is required.
2. Select a location about five (5) feet above the floor on an inside wall where normal air circulation exists. (In most residential installations, the humidistat is installed near the heating thermostat for easy adjustment and wiring.)
3. Because the humidistat will be located further away from the humidifier you will have to purchase approximately 15 to 20 feet of 20 ga low voltage wire.
4. Drill a small hole in the wall and then fish the low voltage wire out thru the hole. Leave approximately 6 inches of low voltage wire leads outside the hole for humidistat connection.
5. Remove the cover plate from the humidistat and you will see four holes at the corners of the base plate mount the humidistat on the wall using the (4) 1" long screws provided. Make sure it is level and the low voltage wire is coming out thru the 3/8" hole on the base plate. (Fig. 28)

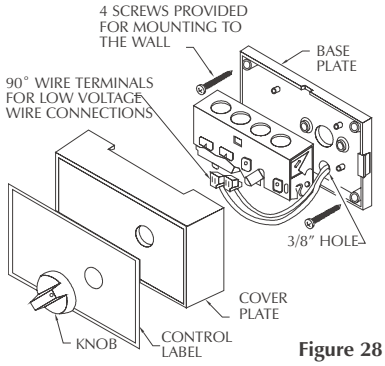

Figure 28

6. Strip the low voltage wires and make connections to the humidistat using the two 90° wire terminals provided. Replace the cover plate.
7. Install the knob onto the humidistat control shaft.

PLENUM/DUCT MOUNTING

1. As shipped, the humidistat is ready for wall mounting. You must first convert the humidistat from wall mounting to plenum/duct mounting. The control mechanism must be in the air stream in order to sense and control the humidity.
2. Remove the cover plate and discard it.
3. Remove the control mechanism from the base plate by removing the two holding screws at the back, and then, turning the control mechanism 180° upside down to allow the shaft to protrude out through the 1/2" hole on the base plate (NOTE: base plate remains in the same position and only the control mechanism is turned (Fig. 29).

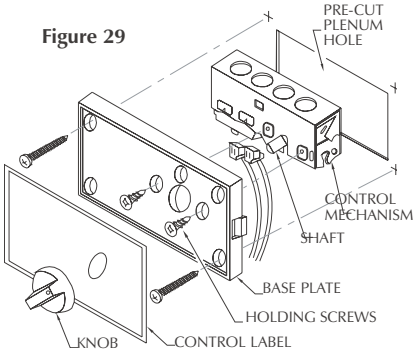

Figure 29

4. Replace the two screws to hold the control mechanism to the base plate.
5. Attach the two 90° electrical terminals to the humidistat.
6. Use adhesive tape (not provided) to affix the humidistat opening template to the pre-selected location and then drill the 4 mounting holes and a 3/8" hole in the area mark humidistat cutout.
7. Using the 3/8" hole as a starting point make the cutout cutting on the outside of the line.
8. Skip to low voltage wiring section.

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LOW VOLTAGE WIRING

The 24 volt plug in transformer has 10 feet of low voltage wire attached. Your 120 Volt outlet should be located close enough to connect the end of the low voltage wire to the drum motor and have the duct mounted humidistat located in between. DO NOT PLUG THE TRANSFORMER IN UNTIL INSTALLATION IS COMPLETE.

1. The humidifier motor lead wire has two push-on terminals which will mate with the 2 terminals at the end of the low voltage wire on the transformer. Connect these wires together.
2. In the area where the humidistat is to be mounted position the low voltage wire harness and carefully separate the 2 wires apart. (Fig. 30)
3. Cut one of the conductors and strip the insulation from both ends. (Fig. 31)

Figure 30

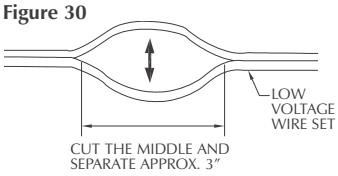
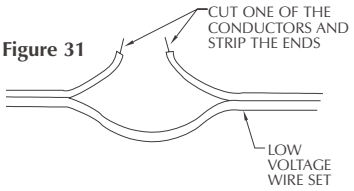


Figure 31



4. Connect the stripped ends to the 90° terminals on the plenum/duct mount humidistat or to the low voltage wire from the humidistat wall mounted in the living area (depending on which humidistat installation you chose).
5. Complete the installation of the Duct mounted humidistat.
6. Mount the humidistat onto the return duct by using the four 1" long sheet metal screws provided (Note the small rectangular notch at the bottom provided for the access of the low voltage wire to the humidistat wiring terminals.)
7. Remove the paper backing from the control label and apply the label onto the face of the base plate.
8. Install the knob onto the humidistat control shaft.

STEP #6: ADJUSTING THE WATER LEVEL

TURNING THE WATER ON

1. Turn on the water supply at both the main water supply and the self-piercing saddle valve. Check to see if water leaks at any joints. If there is a leakage, tighten the compression nut to correct the problem.
2. Water should flow gently into the water pan. If it flows too slow or too fast, adjust the self-piercing saddle valve.

ADJUSTING THE WATER LEVEL

1. The water level is adjusted by altering the height of the float.
2. Rotate the knob of the valve seat (Fig. 32).

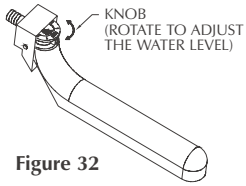


Figure 32

3. Adjust the float in such away so that it closes the automatic valve when the selected water level has been reached.
4. The maximum water level in the pan should not exceed 1/2" from the top of the water pan.

STEP # 7: COMPLETING THE INSTALLATION.

CHECK THE ELECTRICAL WIRING

1. Plug the transformer in and turn up the humidistat to that it is calling for humidity, 50% +.
2. The drum should start rotating – either direction is fine.
3. Adjust the humidistat down to the off position and the humidifier will shut off.

INSTALLING THE BYPASS TUBE

4. Retrieve the flexible bypass tube and two spring clamps
5. Install the bypass tube on the bypass collar and damper first.
6. Slide one of the 6" spring clamps supplied over one end of the bypass tube. (Fig. 33)
7. Slide this same end of the bypass tube over the flange of the collar and secure inplace with the spring clamp. (Fig. 34)
8. Slide the other 6" spring clamp over the other end of the bypass tube.
9. Slide this end of the bypass tube onto the humidifier's bypass side panel and secure in place with the spring clamp.

Figure 33

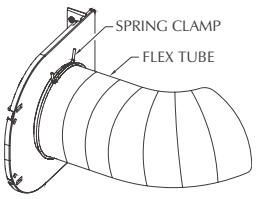
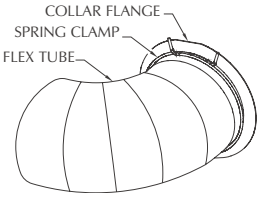


Figure 34



INSTALLING THE FRONT COVER

10. Retrieve the humidifier's front cover.
11. At the top rear of the front there are 2 mounting pegs (Fig. 35). These pegs will fit into round slots at the top/rear of both side panels (Fig. 36).
12. With the front cover in the fully open position (not attached to the humidifier), tilt the cover at approx a 30° angle and insert one of the front cover pegs into the round slot (Fig. 37).
13. To finish installing the front cover slightly deflect the top/rear of the opposite side panel and insert the other peg into the round slot (Fig. 38).

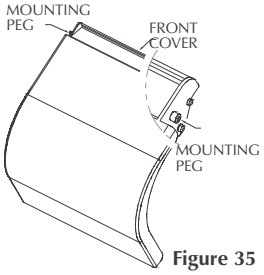


Figure 35

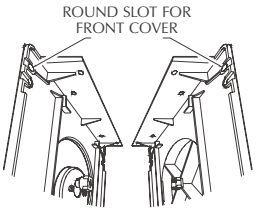


Figure 36

14. With the front cover installed grasp the bottom and pull down until fully closed, it will snap closed at the bottom (Fig. 39).

Installation is now complete. Move to humidifier operation section.

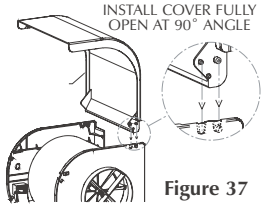


Figure 37

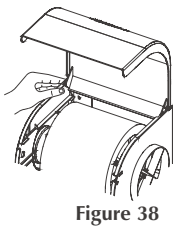


Figure 38

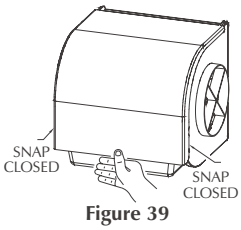


Figure 39

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HUMIDIFIER OPERATION

ROTATING DRUM HUMIDIFIER

Because this rotating drum humidifier utilizes a water pan/reservoir the unit is 100% efficient, all the water used is delivered to the air. For this reason the unit does not have to be interlocked with the furnace cycles, the drum can rotate whether the furnace is heating or not, no water will be wasted and the humidistat will control the amount of moisture delivered to the air.

CONTROLLING THE HUMIDITY LEVEL

The mechanical humidistat supplied with this unit is to control the amount of moisture added to the air in your home – It will sense the relative humidity level in the air and work as an ON/OFF switch to control the humidifier, regardless of whether the furnace is running.

At the beginning of the heating season it may take sometime to build up the relative humidity level in your home to the desired level – For the first few weeks turn the humidistat up high to ensure the humidifier will run. After you feel that you have achieved the desired relative humidity level turn the humidistat down until it cycles the humidifier OFF. The humidifier will then work to maintain the relative humidity at that level.

ACHIEVING AND MAINTAINING A HUMIDITY LEVEL

Outside conditions are the primary factor affecting the humidity level in your home. The colder it gets outside the less moisture the outside air will have, your home brings in the outside air and the humidifier will work to add moisture to it. As outside conditions change the humidity level in your home will change as well. Other factors which will affect humidity levels in the home include, how many air-changes your ventilation system delivers, the amount of people occupying the home, air leaks, the use of showers, exhaust fans, HRV's, and the use of fireplaces or wood stoves.

SAFELY OPERATING A FURNACE HUMIDIFIER

Proper control of the relative humidity level in the home is key to ensuring good Indoor Air Quality (IAQ) for your home as well as protecting against moisture damage.

Although a relative humidity environment of 45 to 50% may be desirable, setting your humidistat at that point when outside air temperatures are below 30˚F (-1˚C) can cause condensation on windows and walls. Continued condensation for extended periods of time may result in structural damage. Use the chart below as a guide for maximum relative humidity settings at the different outdoor air temperatures.

RECOMMENDED MANUAL HUMIDISTAT SETTINGS

OUT SIDE AIR TEMPERATURE	MAXIMUM RELATIVE HUMIDITY SETTING
-20°F /-30°C	15%
-10°F /-25°C	20%
0°F / -20°C	25%
+10°F/ -10°C	30%
+20°F/ -5°C	35%
30%F/ 0˚C	40%
ABOVE	45% MAXIMUM

If condensation continues to form on windows at these settings reduce the humidistat setting by successive 5% increments. After each reduction in setting allow 6 hours for equilibrium to be reached before readjustment.

If condensation persists with progressively lower settings made during a 3 day period turn off the water supply at the saddle valve, turn the humidistat to OFF and consult your heating contractor.

When your house is unoccupied for longer than 3 days during the winter always set the humidistat down to 15% so that severe weather during your absence will not result in condensation which may cause damage to your home.

SUMMER SHUT DOWN

During the summer season the humidity level in the air is quite high. Therefore it is advisable to shut off the humidifier system. Complete the following steps at the end of the winter season.

1. Close the water supply at the saddle valve.
2. Turn the humidistat knob to the OFF position.
3. Empty and clean the water pan.
4. Close the bypass air damper.

CARE AND MAINTENANCE

Because drum humidifiers utilize a water pan/reservoir they are susceptible to water deposits and mineral build up, for this reason we strongly recommend that the yearly maintenance include

- Replacing the evaporator pad
- Cleaning/replacing the float & valve assembly
- Cleaning/replacing the water pan

If you complete all the above tasks at once the amount of time involved will be greatly reduced and your humidifier will continue to work at peak efficiency.

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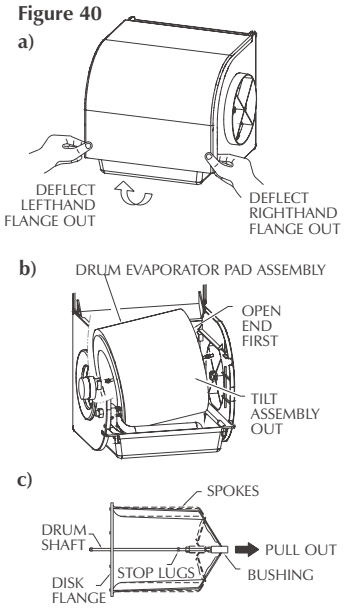
CLEANING OR REPLACING THE EVAPORATOR PAD

(Figures 40 a, b, c)

To clean or replace the evaporator pad follow the steps below.

NOTE: Do not rotate the drum assembly by hand this may cause damage to the gears in the drum motor.

Figure 40



1. Unplug the transformer (turn power off to the humidifier).
2. Turn off the water supply at the saddle valve.
3. Open the humidifier front Cover (Fig. 40a). The cover is snap closed on the left hand side, to release slightly deflect the front cover flange at the bottom left and lift up. In the fully open position the cover will stay open.
4. Gently remove the drum/evaporator pad assembly at the bearing end (open end) first. Take care not to lose the bearing which the drum shaft rides in. Once the bearing side is removed you will be able to tilt the drum/evaporator pad assembly out from the motor coupling. (Fig. 40b)
5. Hold the drum assembly in a horizontal position and pull the bushing out with your fingers (Fig. 40c).
6. Slide the evaporator pad off the drum cage.
7. To replace the pad keep the bushing in the extended position and slide the evaporator pad over the spokes until it is against the disc flange.
8. Push the bushing back along the shaft to the stop lugs. The evaporator pad is now locked into position.
9. Replace the drum/evaporator pad assembly completing step 4 in reverse motor coupling end first.
10. Close the front cover.
11. Turn on the water supply and plug the transformer back in.

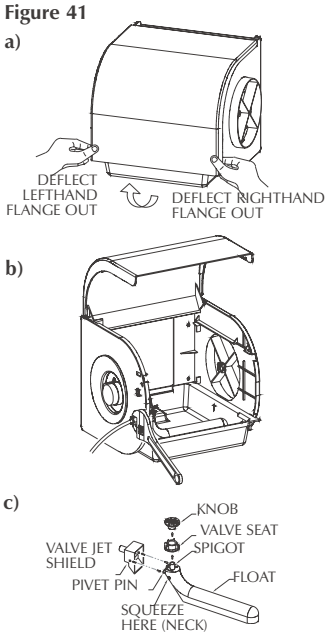
CLEANING OR REPLACING THE FLOAT VALVE ASSEMBLY/COMPONENTS

(Figures 41 a, b, c)

To clean or replace the float valve assembly/components follow the steps below.

1. Unplug the transformer (turn power off to the humidifier).
2. Turn off the water supply at the saddle valve.
3. Open the humidifier front Cover (Fig. 41a). The cover is snap closed on the left hand side, to release slightly deflect the front cover flange at the bottom left and lift up. In the fully open position the cover will stay open.
4. If you wish to replace the entire float valve assembly included valve jet shield, disconnect the water supply from the valve's threaded inlet by using an adjustable wrench to loosen and remove by hand (Fig. 41b).
5. Loosen the white mounting nut using an adjustable wrench and remove by hand. You can now remove the float and replace with a new one.
6. Re-attach the components in reverse order as above.
7. Turn the water back on and check for and repair any leaks.
8. Plug the transformer back in.
9. To replace or clean selected components of the float valve assembly (Fig. 41c), Place your thumb and forefinger around the neck of the float.

Figure 41



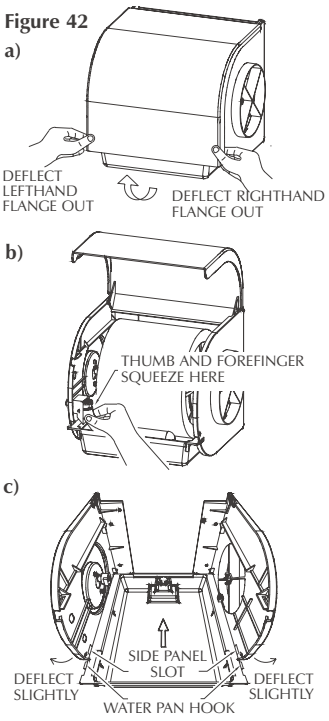
10. Squeeze firmly. This will disengage the two pivot pins from the holes at the sides of the valve jet shield and release the float.
11. The valve seat and knob can then be pulled off the spigot.
12. When replacing the valve seat be sure that it is pushed down as far as it will go onto the float.
13. Clean components or replace with new parts and reassembly the float.
14. The float valve assembly can be cleaned by using a solution of 50/50 water and vinegar.
15. Close the front cover.
16. Turn on the water supply and plug the transformer back in.

CLEANING OR REPLACING THE WATER PAN

(Figures 42 a, b, c)

To clean or replace the water pan follow the steps below.

Figure 42



1. Unplug the transformer (turn power off to the humidifier).
2. Turn off the water supply at the saddle valve.
3. Open the humidifier front Cover (Fig. 42a). The cover is snap closed on the left hand side, to release slightly deflect the front cover flange at the bottom left and lift up. In the fully open position the cover will stay open.
4. To remove the float from the jet shield place your thumb and forefinger around the

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neck of the float squeeze firmly and this will disengage the 2 pivot pins from the holes at the sides of the valve jet shield. (Fig. 42b)

5. Remove the drum and evaporator pad assembly bearing end first (see instructions above).
6. Remove the two screws which secure the water pan to the side panels, the screws are located at the front, on the underside of the water pan's side flanges. There is also a set of hooks on either side of the front of the pan which fit into slots on both side panels, to release the water pan deflect each side slightly in the area where the pan attaches and lift up. (Fig. 42c)
7. Once removed from the slots the pan will slide out.
8. Clean in a 50/50 mixture of water and vinegar.
9. Replace all components in reverse order
10. Close the front cover.
11. Turn on the water supply and plug the transformer back in.

WARRANTY

The manufacturer guarantees the for the period of one year from the date of purchase, the product will be free of defects in workmanship and/or material. As well the manufacturer offers a life time warranty on the flow through humidifier body. During the warranty period, we will replace or repair any defective part at no charge if the product is returned prepaid to our factory.

This warranty does not cover any labor or shipping costs, or the cost of replacement components as part of routine maintenance (such as Flow Through Humidifier Evaporator Pads, Inlet water Filters, or Orifice Fittings). Any damage or failure caused by abuse, misuse, abnormal usage, faulty installation, or improper maintenance will not be covered by this warranty.

In order to make a claim on this warranty you must be the original consumer of the product and you must contact the manufacturer 1-800-465-7300 between 8 AM and 3:30 PM EST Monday to Friday at the first sign of a defect. You will be required to present to the manufacturer the original bill of sale showing date of purchase, place of purchase, and model purchased. Failure to meet these requirements will void your warranty.

The manufacturer will not be held responsible for any bodily injuries or damages to personal property or real estate whether caused directly or indirectly by the product. Some states and provinces do not allow the exclusion or limitation of incidental or consequential damages and some states or provinces do not allow limitations on how long an implied warranty lasts, so these exclusions or limitations may not apply to you. This warranty gives you specific legal rights and you may have other rights which vary from state to state and province to province.

SAVE THIS DOCUMENT AND ATTACH YOUR RECEIPT.

Date of Purchase _____ Date Of Installation _____

Place of Purchase _____ Brand and Model# _____

NOTES

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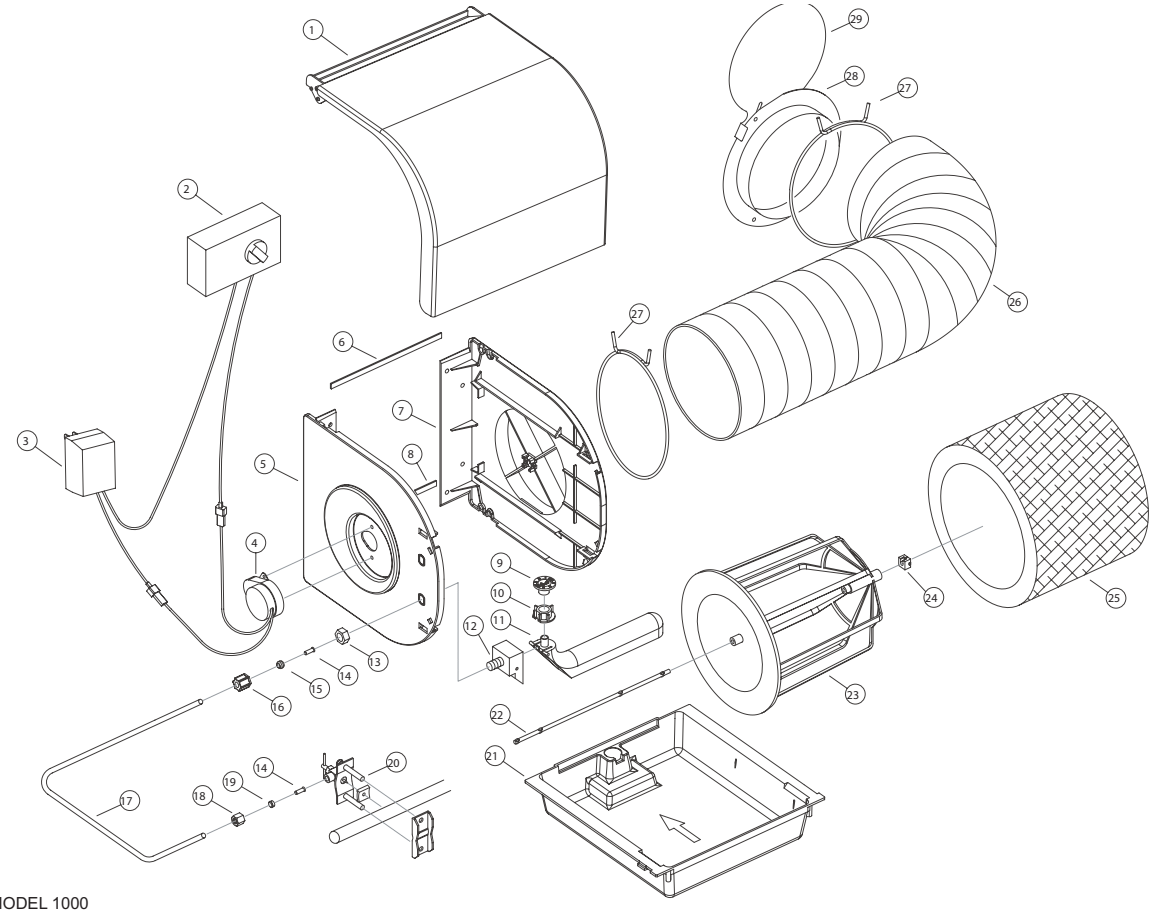

MODEL 1000

ITEM NUMBER	DESCRIPTION	QTY/UNIT	PART NUMBER
1	cover (specify brand)	1/per	011483000
2	humidistat (specify brand)	1/per	01A000000
3	120/24VAC transformer	1/per	010916001
4	motor	1/per	01A172235
5	motor side panel	1/per	011481000
6	tesa foam	8 inches/unit	20221
7	bypass side panel	1/per	011482000
8	tesa foam	6 3/4 inches/unit	20221
9	water level knob	1/per	01A017083
10	water level knob seat	1/per	01A017084
11	float	1/per	01A900903
12	jet shield	1/per	01A900906
13	nylon hex nut	1/per	060011142
14	brass insert	1/per	01A930041
15	rubber ferrule	1/per	01A010816
16	nylon compression nut	1/per	0600110801
17	1/4" plastic water tubing	10 feet/unit	01A930040
18	nylon compression nut	1/per	060010801
19	nylon ferrule	1/per	010926001
20	needle valve assembly	1/per	0PB132055
21	water pan	1/per	011484000
22	drum shaft	1/per	01A900911
23	drum cage	1/per	01A900914
24	bearing	1/per	011509000
25	evaporator water pad	1/per	01A017256
26	by-pass tube	3 feet/unit	010917000
27	6" spring wire clamp	2/per	010938000
28	collar	1/per	01A172107
29	air damper	1/per	01A170930

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MODEL AK5000 AK5500 & AK7000 SUPPLEMENTAL INSTRUCTION SHEET

WARNING: THIS UNIT IS INTENDED TO BE INSTALLED BY AN LICENCED HVAC PROFESSIONAL – FOR THIS UNIT TO OPERATE PROPERLY THE SUPPLIED 24 VOLT TRANSFORMER MUST BE INTERLOCKED WITH THE FURNACE HEATING CYCLE – THE 24 VOLT TRANSFORMER SHOULD BE ENERGIZED ONLY WHEN THE FURNACE IS IN HEATING CYCLE. THIS UNIT WILL NOT OPERATE PROPERLY AND YOU RISK DAMAGE UNLESS YOU PROPERLY INSTALL THE TRANSFORMER. DO NOT ATTEMPT TO COMPLETE THIS INSTALLATION UNLESS YOU ARE A LICENCED HVAC PROFESSIONAL.

TRANSFORMER - MODEL AK5000, AK5500, AK7000

- Hazardous Voltage Can Cause Personal Injury Or Equipment Damage.
- Disconnect Power Supply Before Installing or Servicing.
- On Multispeed Blower Applications, Do Not Wire The High Voltage Side Of The Transformer To The Same Power Source That Services The Furnace Blower Or The Transformer May Burn Out Prematurely.
- Do Not Attempt to Install the transformer unless you are an HVAC professional.

The transformer supplied with the unit is different then indicated in the supplied Installation/operating instructions. You have been supplied with a Class 2 120Volt/24 VAC hard wire transformer. It is designed to be connected to the furnace through the furnace accessory terminals, the furnace heating relay, or interlocked with the furnace blower. Install the transformer on the outside of a grounded metal junction box using only a 7/8" knockout hole. Secure the transformer in place using the locking nut on the transformer mounting sleeve.

HUMIDISENSE HUMIDIFIER CYCLING CONTROL - MODEL AK5000, AK5500, AK7000

In the supplied installation/operating instructions reference is made to the electronic "Humidisense" humidifier cycling control, and indicating LED's. Because models AK5000, AK5500, & AK7000 are contractor installed units, with the transformer interlocked with the furnace's heating cycles the electronic controls and accompanying LED's are not required or installed on the units. Your furnace humidifier will automatically cycle ON & OFF when your furnace cycles, no adjustments are required.

ELECTRONIC HUMIDISTAT CONTROL MANUAL AND AUTOMATIC OPERATION - MODEL AK7000

In the supplied Model 7000 installation/operating instructions & maintenance/warranty booklets reference is made to the electronic humidistat control with manual and automatic operation. This control is not supplied with the contractor model AK7000, in its place your unit has been provided with a standard mechanical humidistat design for either duct mount or wall mount installation. Refer to the provided humidistat installation sheet for installation instructions.

ELECTRICAL WIRING – MODEL AK5000, AK5500, & AK7000

Once the wiring is complete you should have all the components wired in series (a continuous loop) as shown in figure 1 below. To make the connection to the humidifier's solenoid valve use ¼" insulated male terminals or cut the ¼" female terminals present on the solenoid valves wire then strip the wire ends – connect to the low voltage wire using approved electrical wire nuts.

FIGURE 1
WIRING DIAGRAM